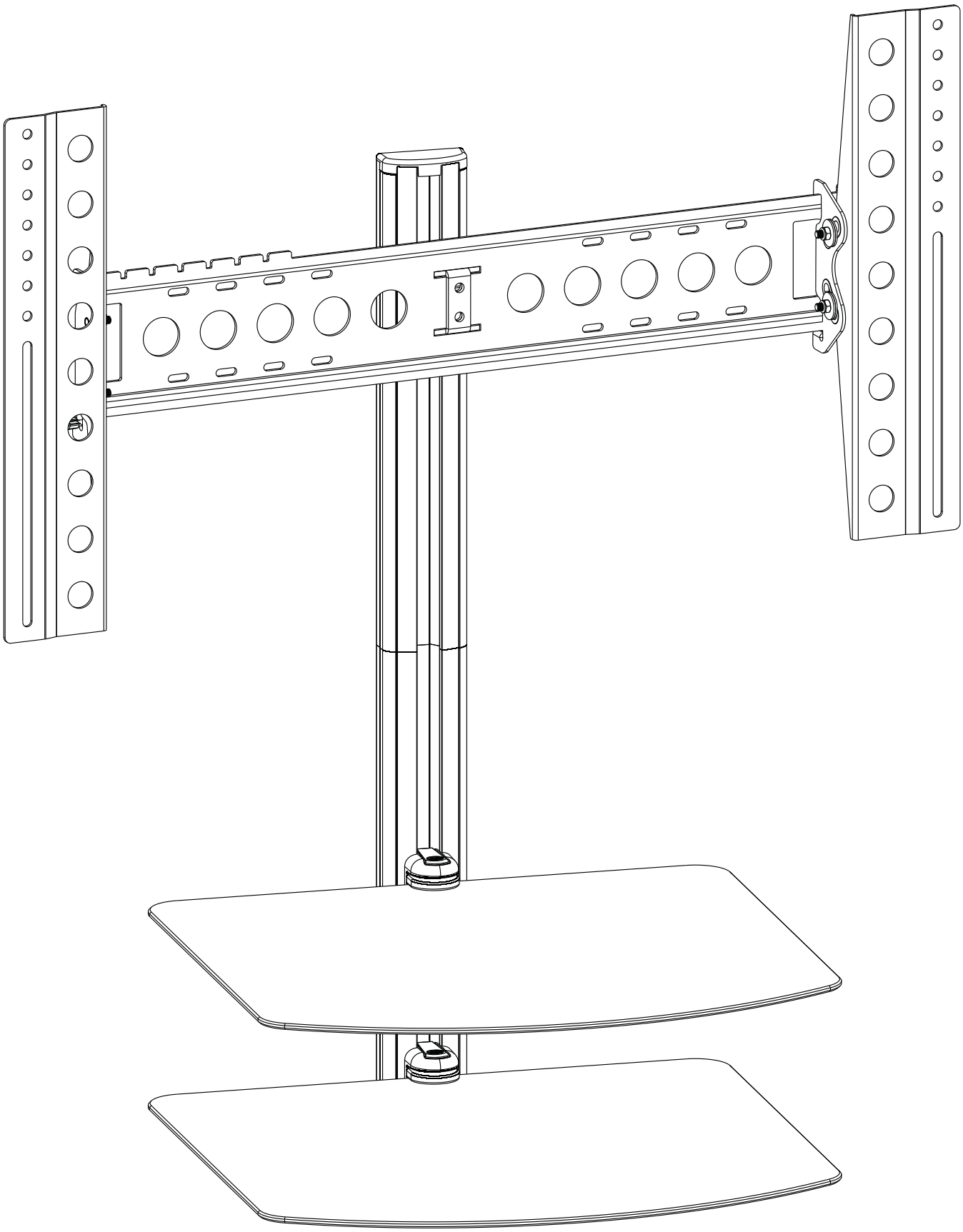
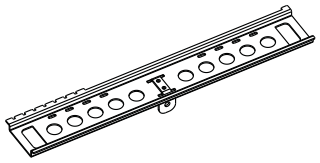
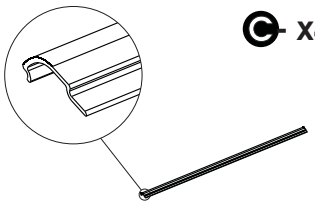
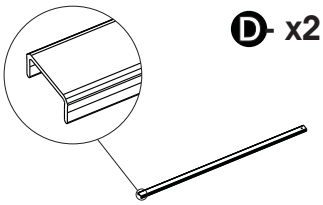
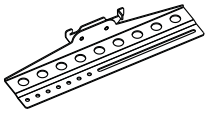
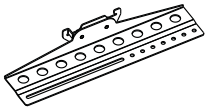
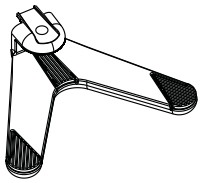
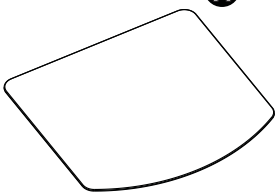
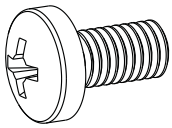
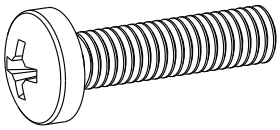
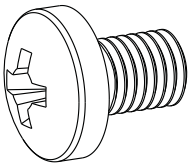
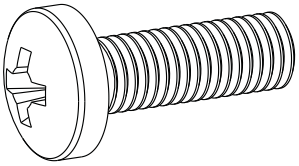
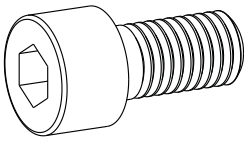
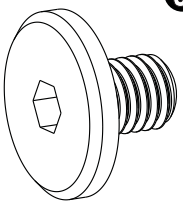
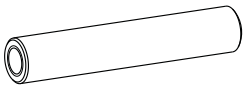
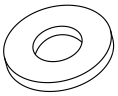
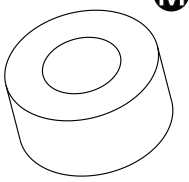
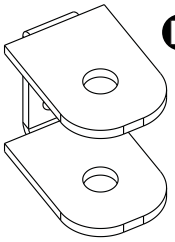
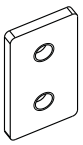
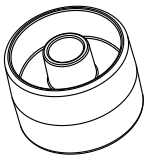
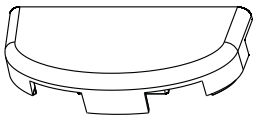
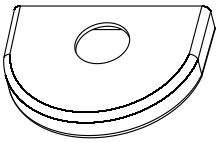
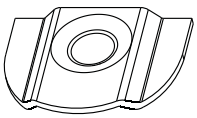
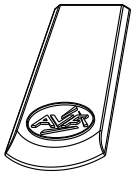
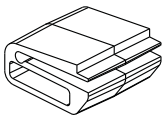
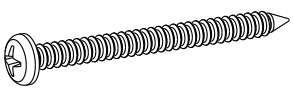
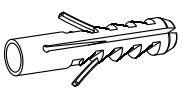
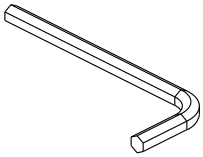
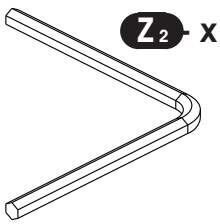
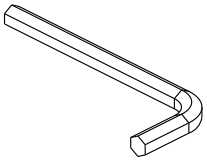
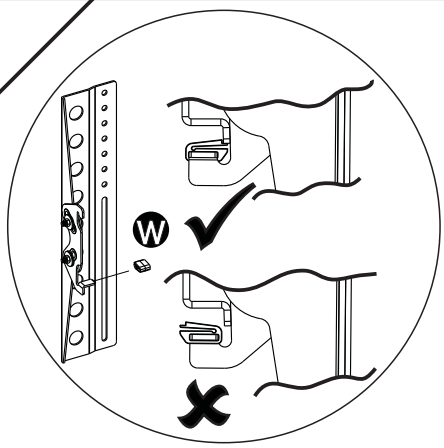
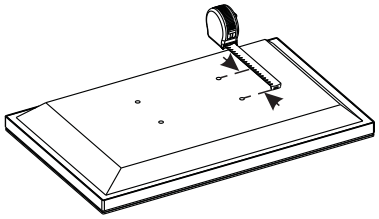
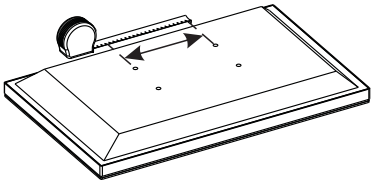


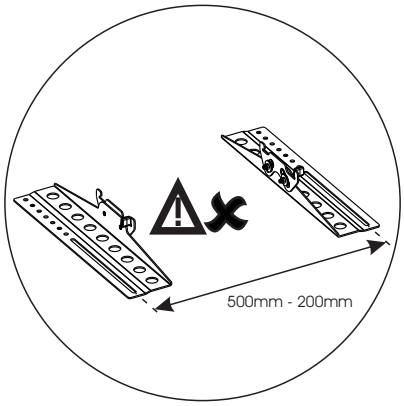
A - x1 	**B** - x2 	**C** - x4 	**D** - x2 
E - x1 	**F** - x1 	**G** - x2 	**H** - x2 
M6x12 **I1** - x4 	M6x25 **I2** - x4 	M8x12 **I3** - x4 	M8x25 **I4** - x4 
M8x16 **I5** - x2 	**J** - x2 	**K** - x1 	**L** - x4 
M - x4 	**N** - x1 	**O** - x1 	**P** - x2
Q - x1 	**R** - x2 	**S** - x2 	**T** - x2 
U - x2 	**V** - x2 	**W** - x2 	**X** - x5 
Y - x5 	5mm **Z1** - x1 	5mm **Z2** - x1 	6mm **Z3** - x1 

1

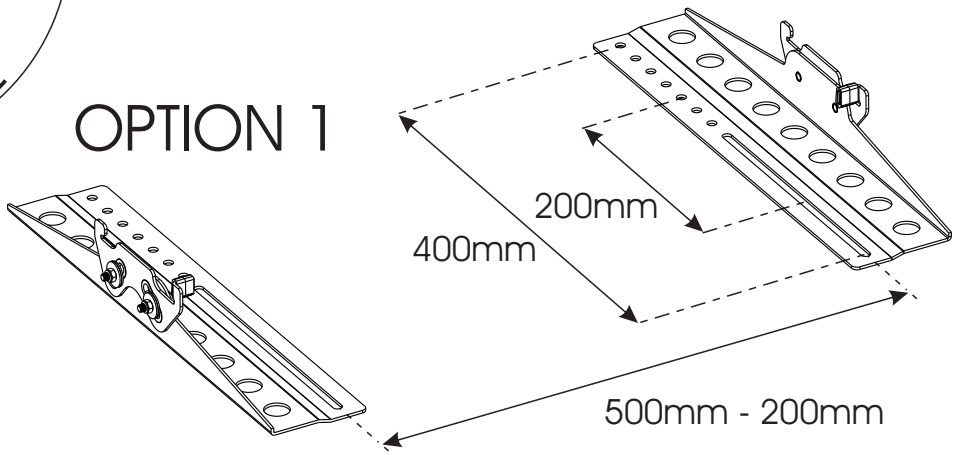




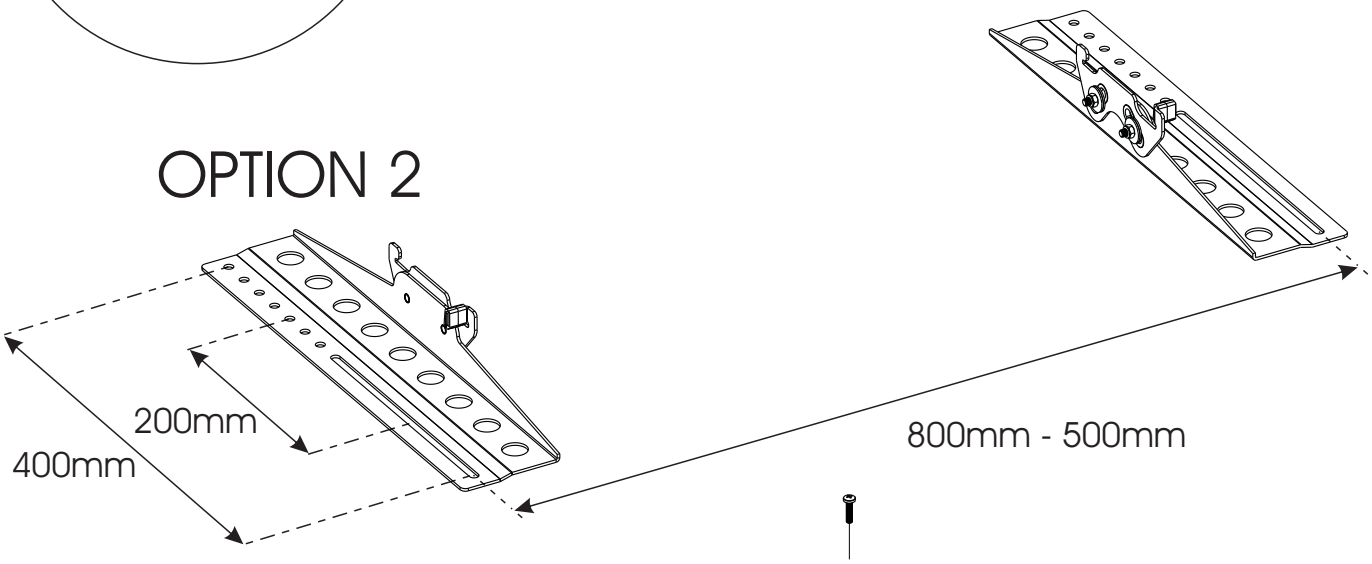


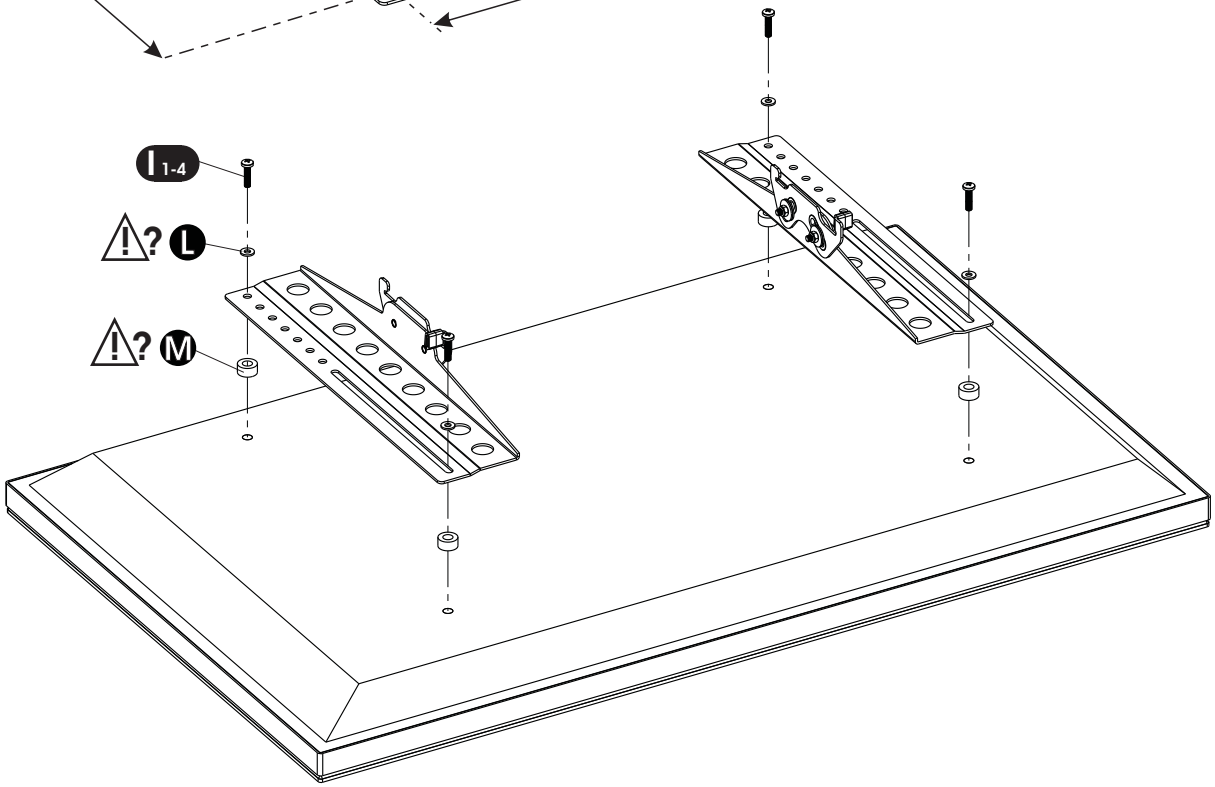


OPTION 1

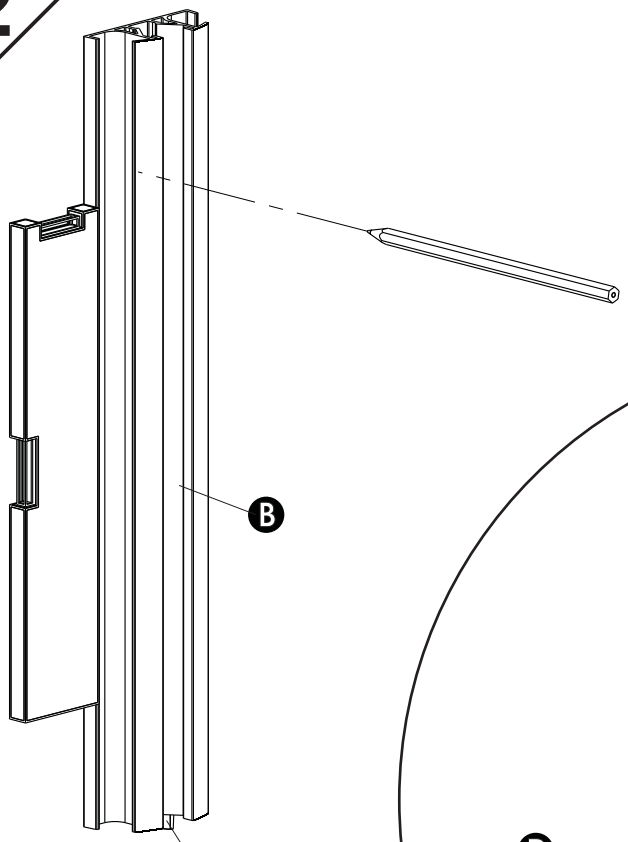


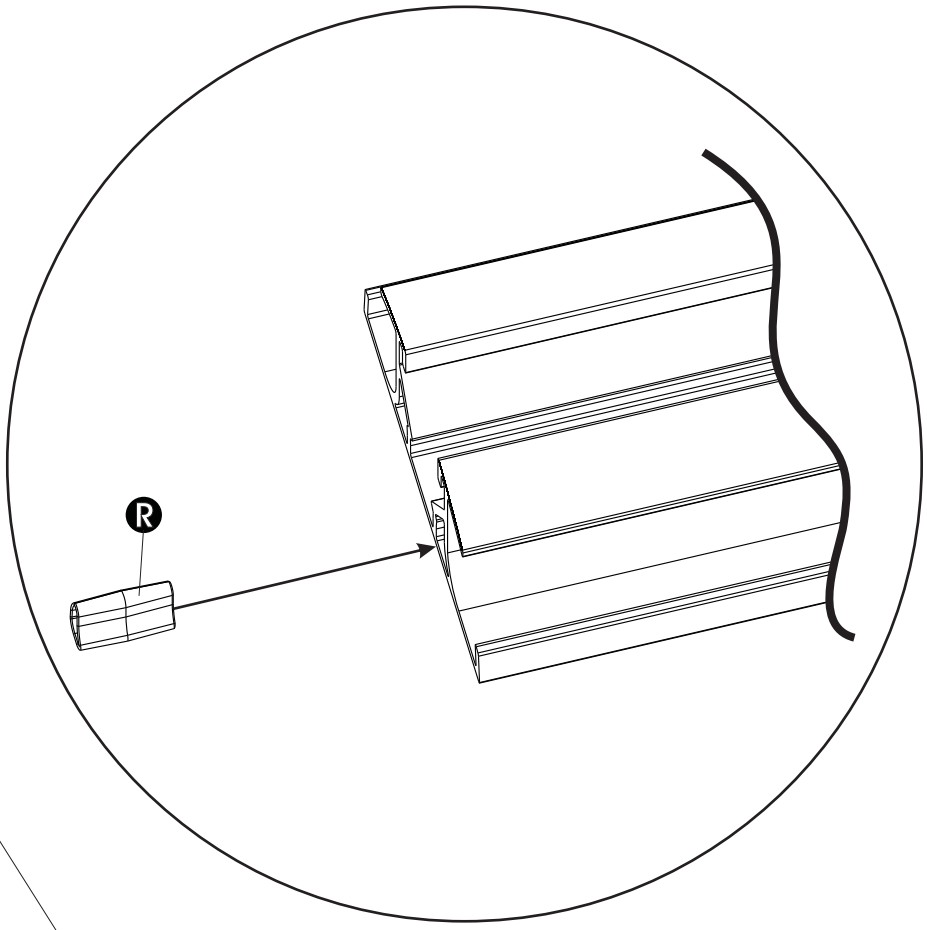
OPTION 2

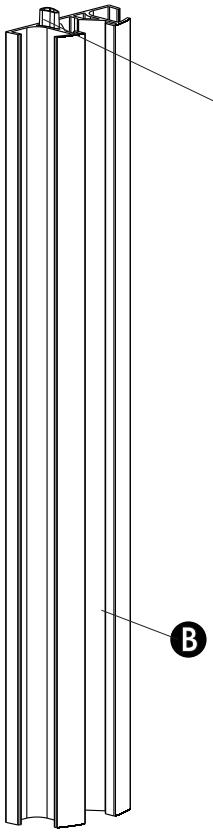


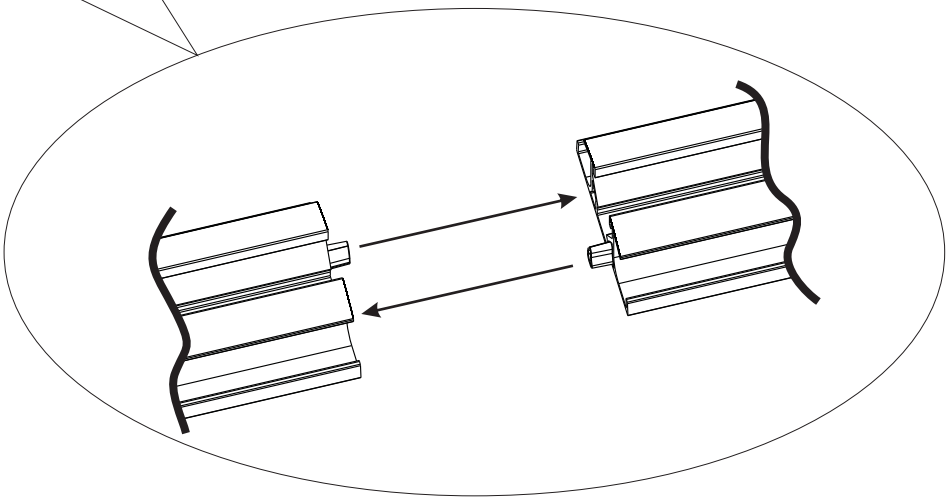


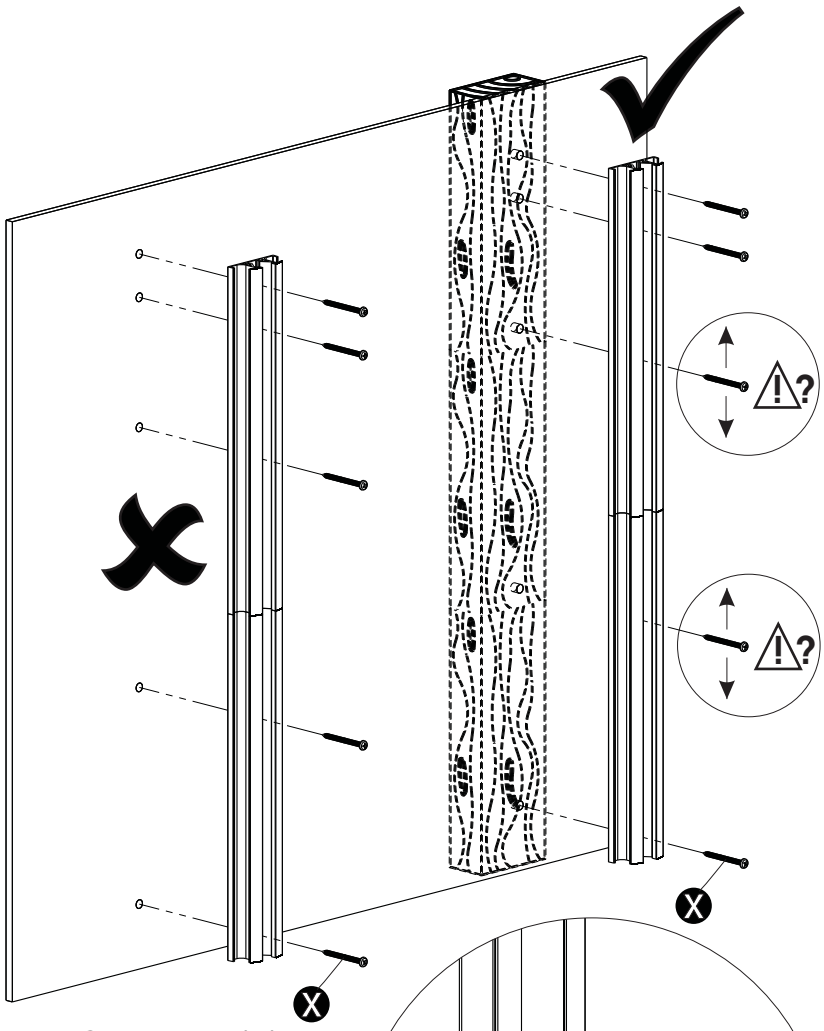
2

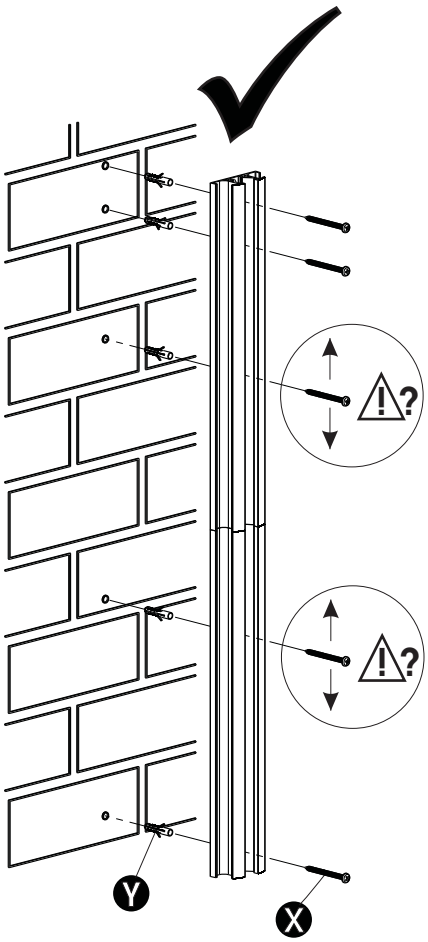




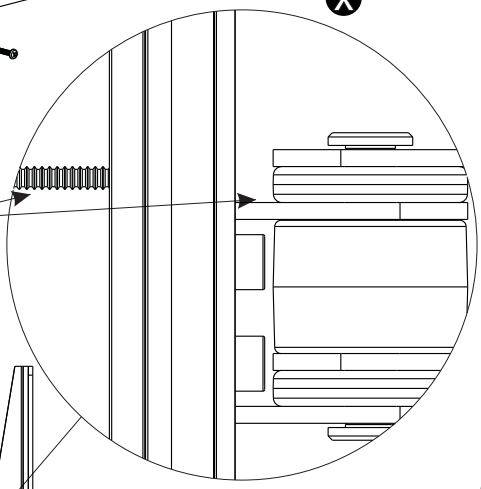




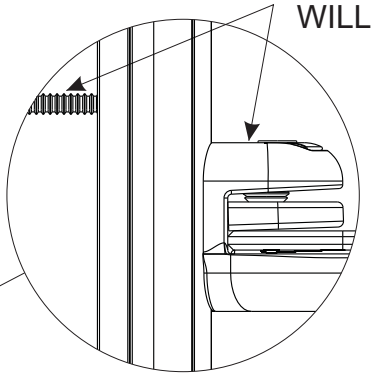


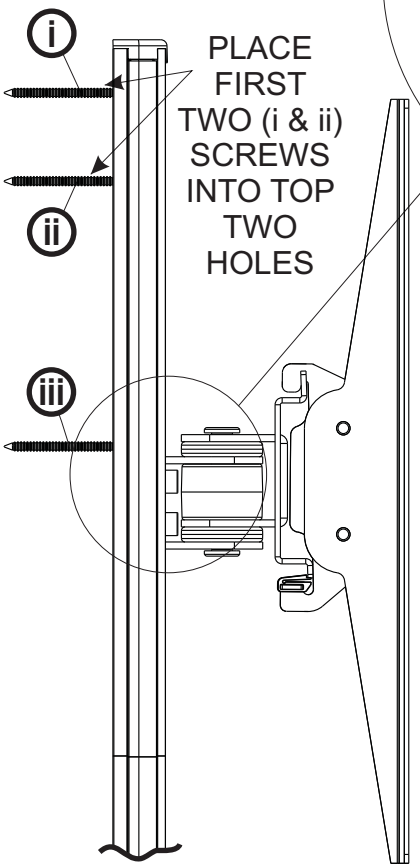


PLACE THIRD (iii) SCREW JUST ABOVE WHERE THIS FACE WILL BE

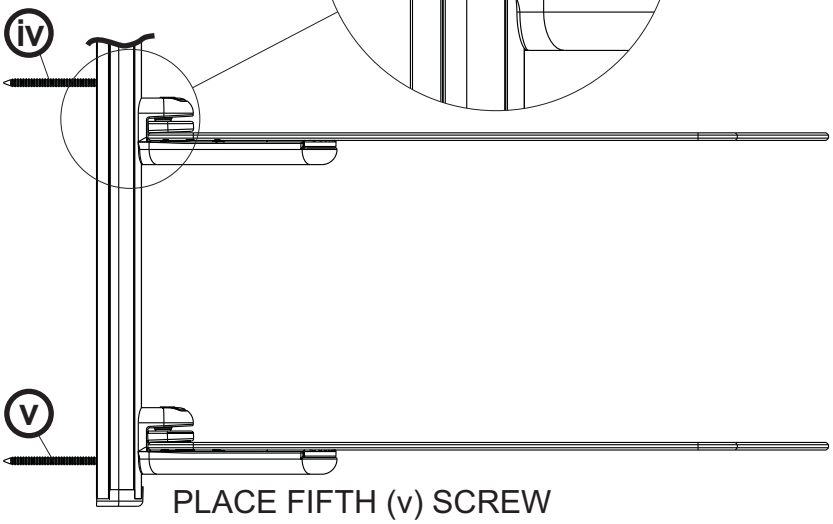


PLACE FOURTH (iv) SCREW JUST ABOVE WHERE THIS FACE WILL BE

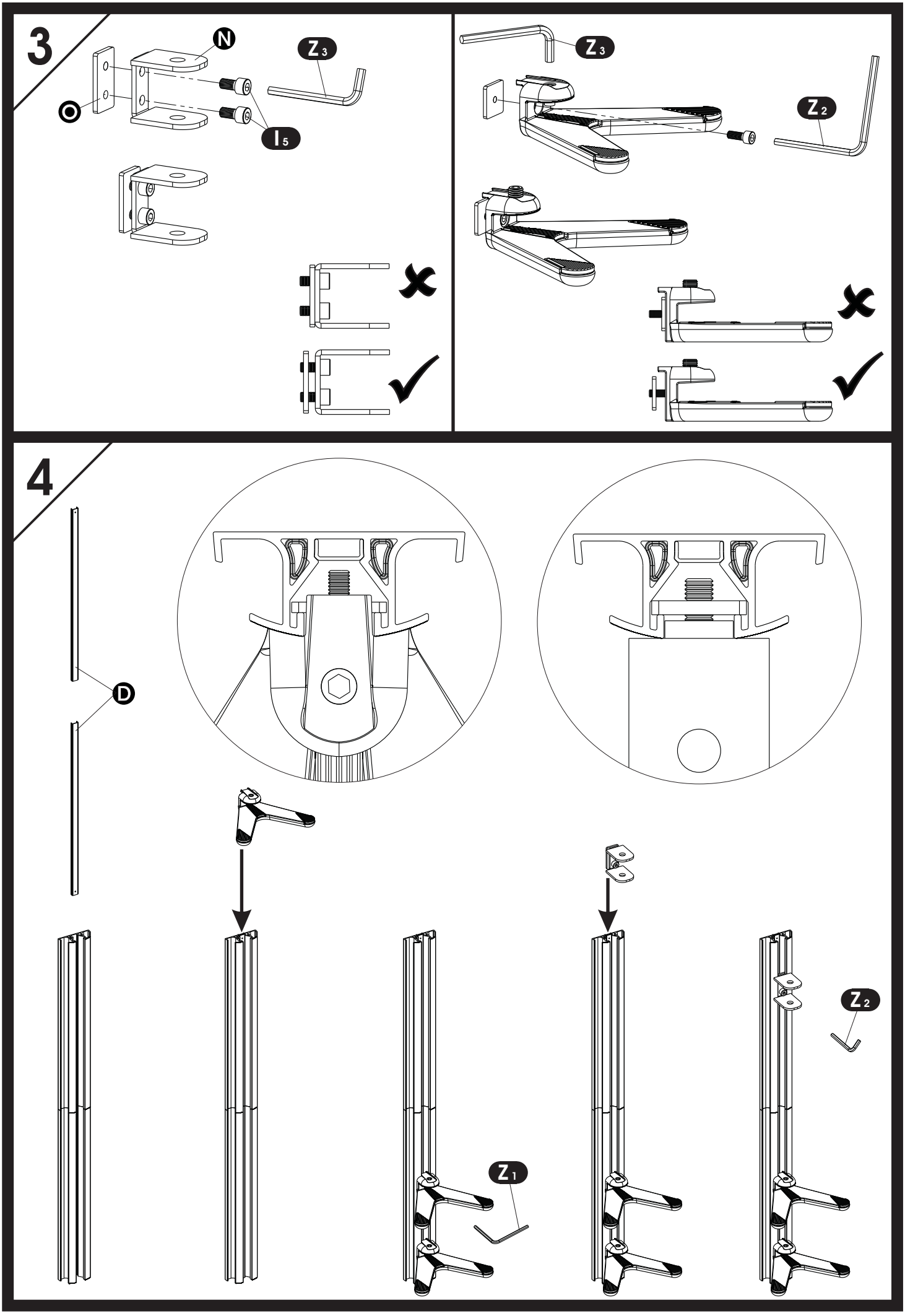




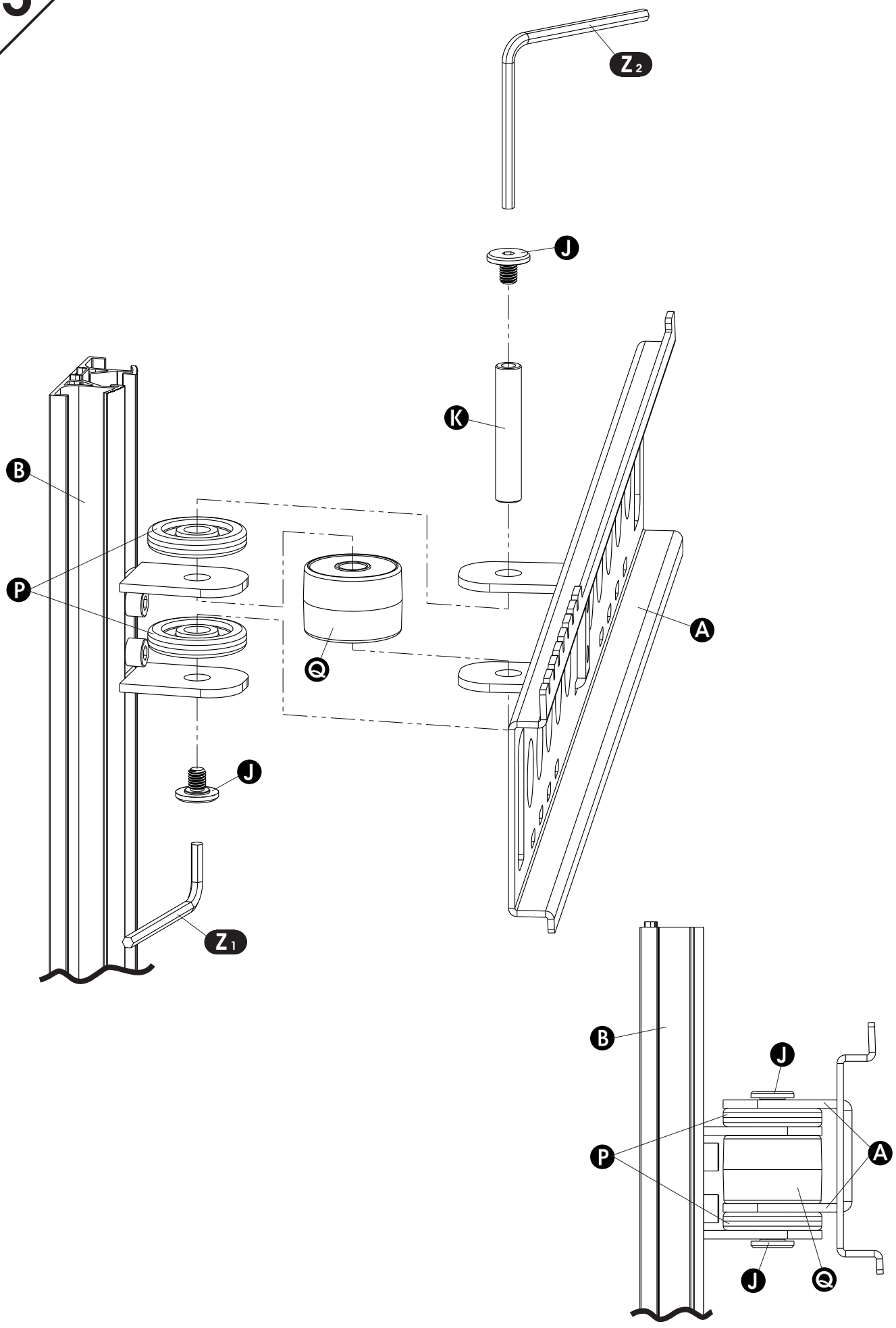
PLACE FIRST TWO (i & ii) SCREWS INTO TOP TWO HOLES



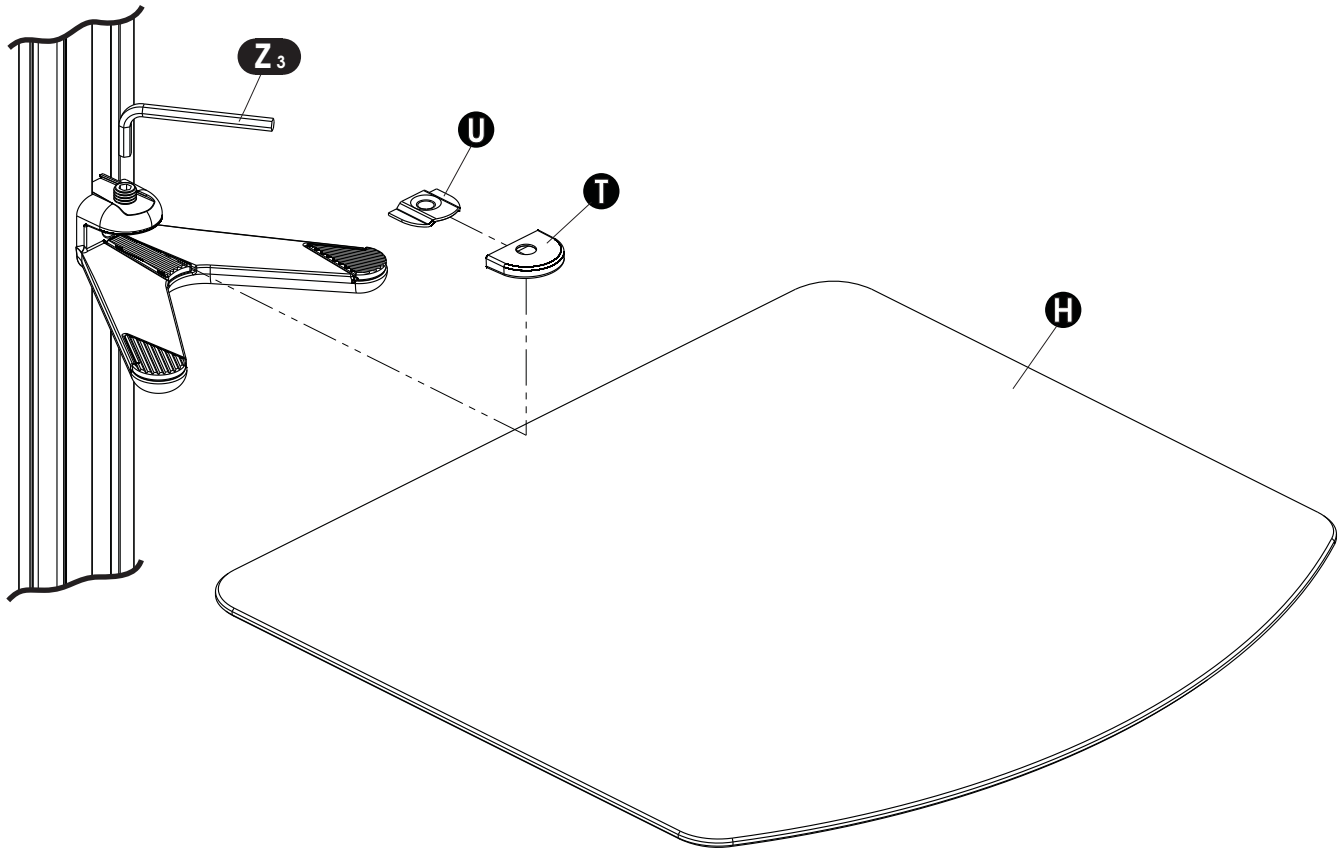
PLACE FIFTH (v) SCREW IN BOTTOM HOLE

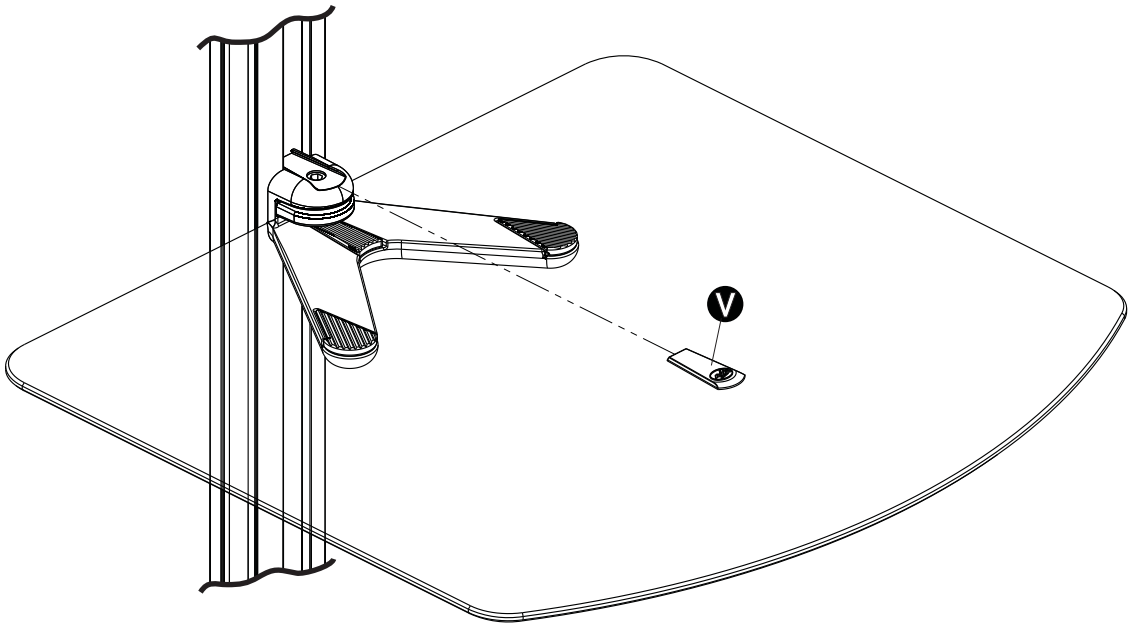

3
N
Z3
I5
Z3
Z2
4
D
Z1
Z2

5

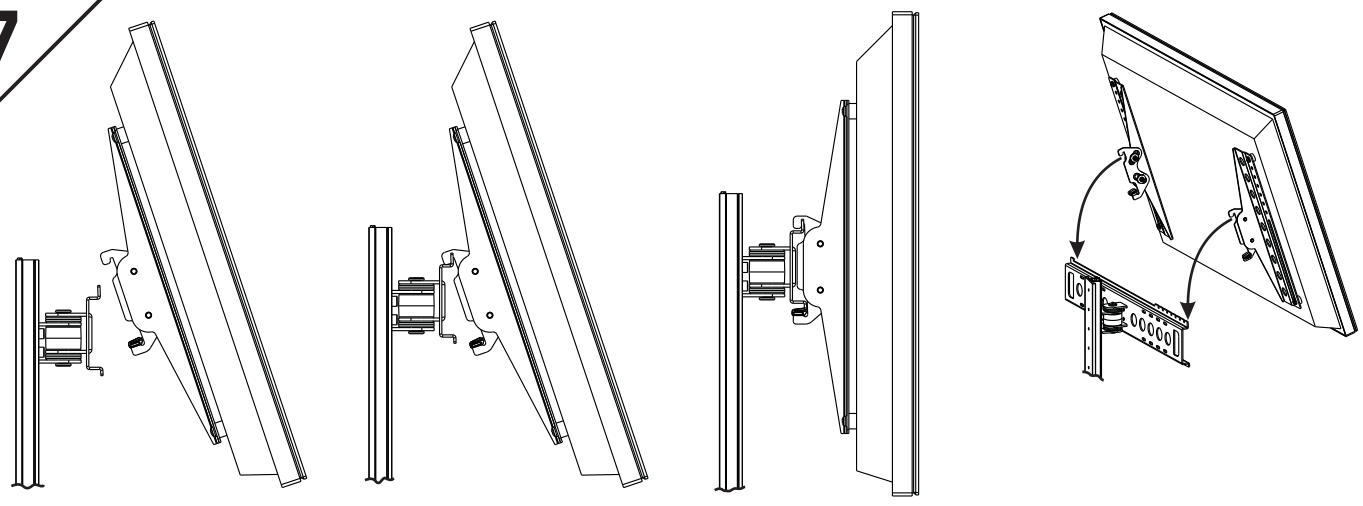


6

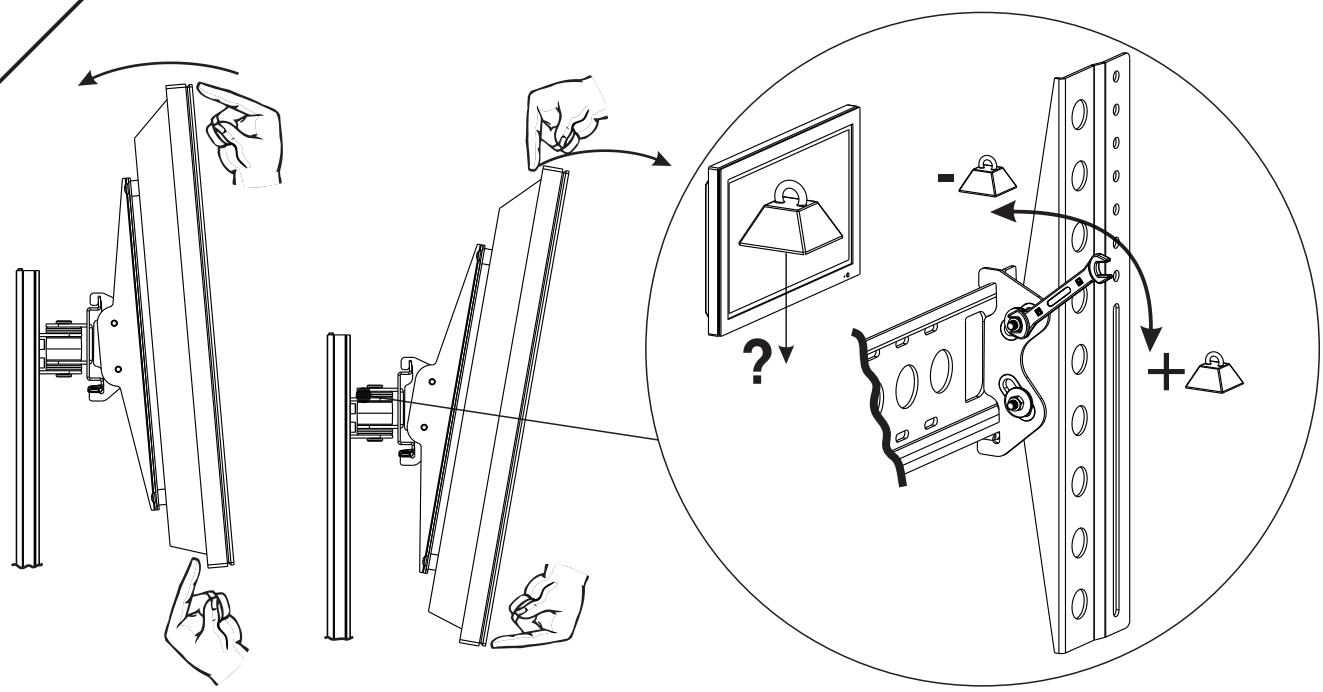




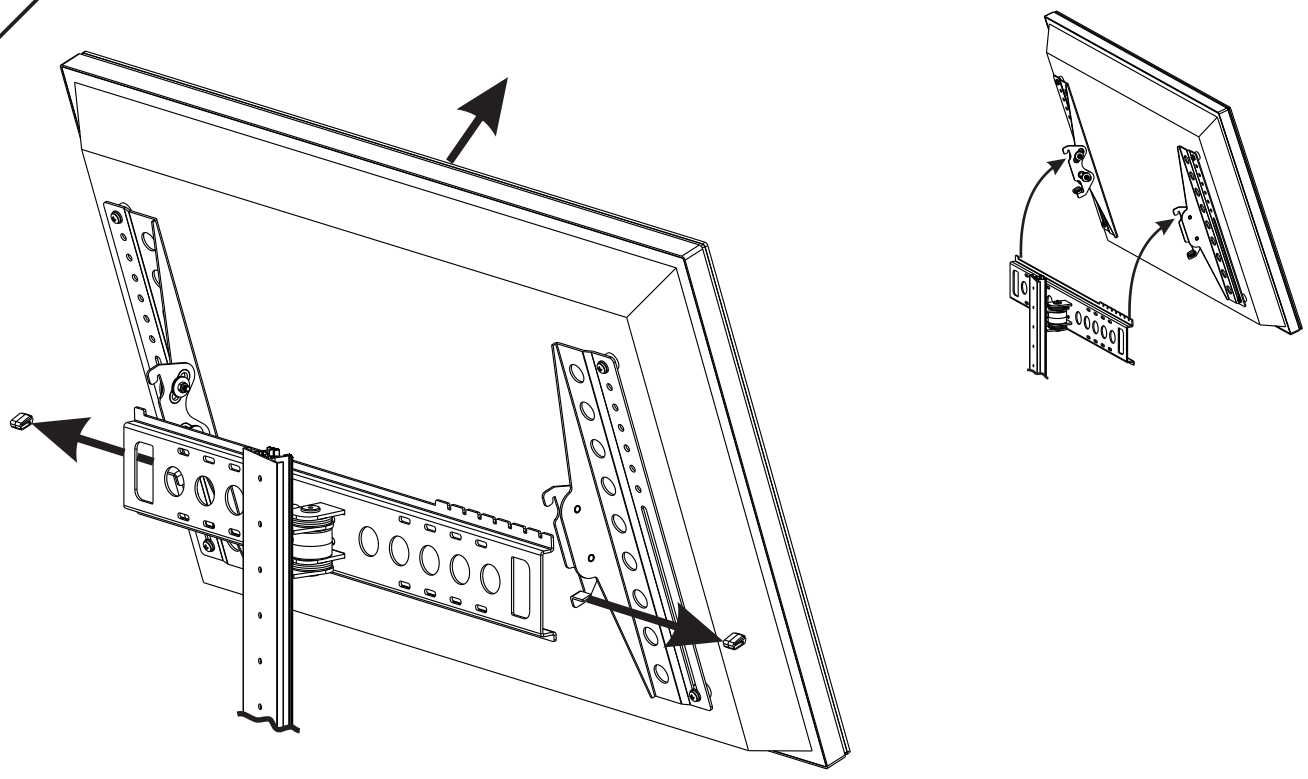
7



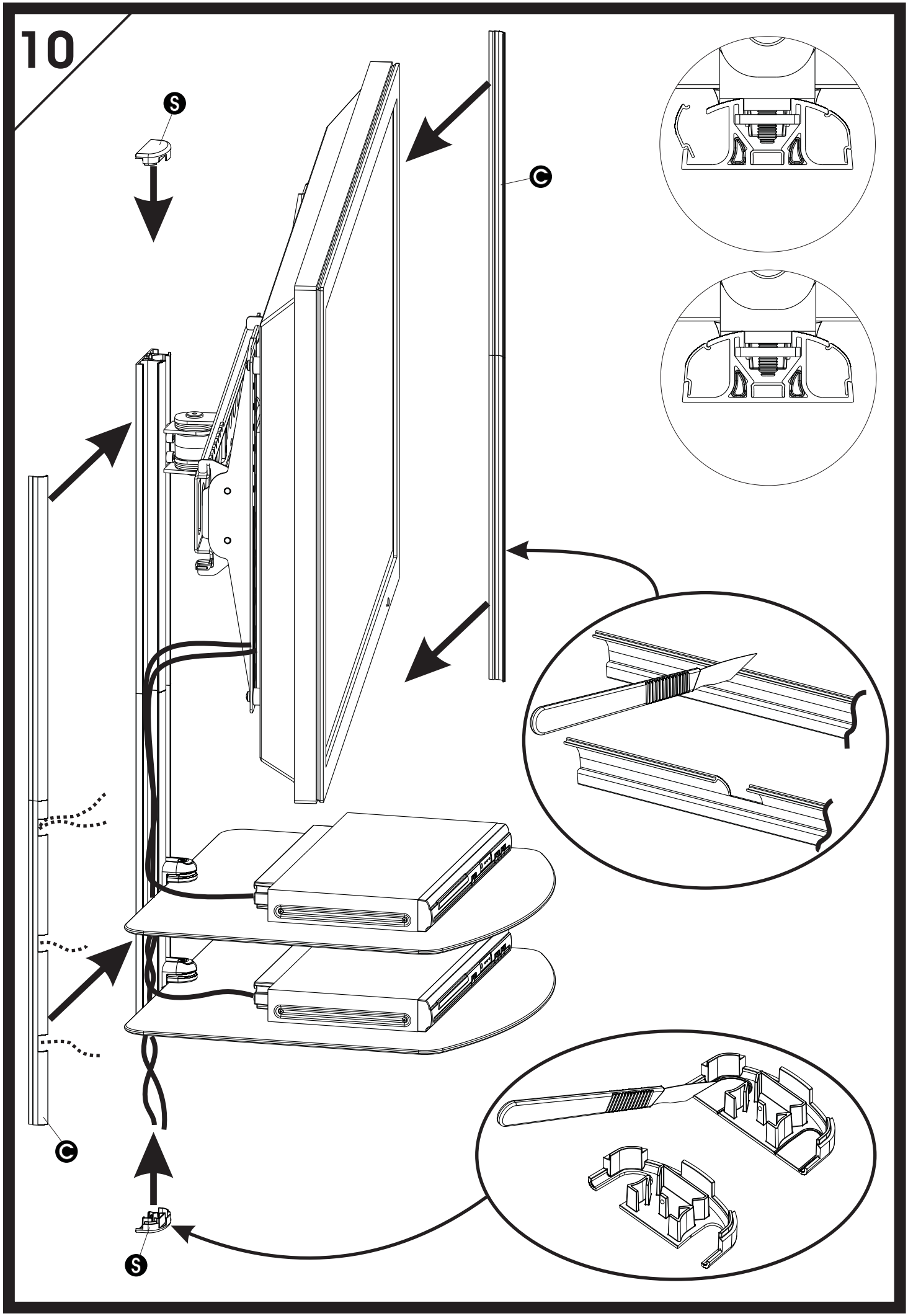
8

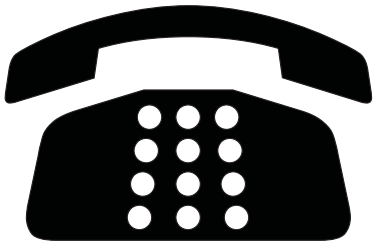


9



10





AVF Group Ltd.
Road 30, Hortonwood Industrial Estate,
Telford, Shropshire, TF1 7YE, England.

+44 (0) 1952 670009

0870 0609777 (UK)

AVF Incorporated.
3187, Cornerstone Drive,
Mira Loma, CA 91752, USA.

1-800 667 0808 (USA)

Orbital Holdings Inc.
3187, Cornerstone Drive,
Mira Loma, CA 91752, USA.

1-800 601 8450 (USA)

No. 462562